

Work Order ID 134021

Wednesday, June 24, 2015 9:09:20 AM

134021

Page 1

Item ID: D350-822-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/26/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-822	D

0.00

DAS
06
9-89

100

100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP D350-822-011 CHG002

JUN 25 2015

MHA

JUN 24 2015

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

[Signature]

JUN 24 2015

DAS
06
9-89

DAS
26
9-89

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS
27
9-89

15/6/25

Work Order ID 134021

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Item ID: D350-822-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: PA100 PUREair System for AS350/EC130
Start Date: 6/24/15 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/26/15 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125	Consignment Stock	0.00							
125									
Outsourc10	Memo	0.00							
Consignment stock	Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD								
	Issue W/O LINE item for Pall for amount sold on sales order S/O _____ according to sales price see Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in order to close work order.								
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-822-011 Location: <u>Shp</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

*N/A shipped 25
102ner on 50 122017
(evolution)*

JUN 25 2015 **DAS**
6
9.00

MCS JUN 25 2015

*MF
15-6-25*

Picklist Print

Wednesday, June 24, 2015 9:10:45 AM

Page 1

Work Order ID: 134021

134021

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.02.20 NEW ISSUE DD VERF:JLM IPP
REV:B 14.06.18 AS PER IIN REV.C DD VERF:JLM IPP REV:C
15.06.03 AS PER IIN REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
QR10616 *QR10616* Vortex Tube Repair		Purchased	No				Each	14.0000		1		DAS 6-8 9-89	DAS 26 9-89

**

Location

Loc Qty

Loc Code

MEZZ2

14

m129631

7

m129914

7

QB21304

Purchased

No

Each

14.0000

**

DAS
6-8
9-89

DAS
26
9-89

QB21304

PUREair Panel Assembly

Location

Loc Qty

Loc Code

Mezz2

13

118409

13

ST

1

m122914

1

QB21310

Purchased

No

Each

14.0000

**

DAS
6-8
9-89

DAS
26
9-89

QB21310

Transition Duct Assembly

Location

Loc Qty

Loc Code

MEZZ2

14

m129631

7

m129914

7

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Work Order ID: 134021

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

QB21308 Purchased No Each 14.0000

QB21308

Fod Screen Assembly

**

DAS

06

9-89

DAS

26

9-89

Location

Loc Qty

Loc Code

MEZZ2

14

m129631

7

m129914

7

LN29985-A05 Purchased No Each 0.0000

LN29985-A05

Anchor Nut (USE LN29985-AM5)

LN9038-05018

Purchased No Each 896.0000

LN9038-05018

Bolt

**

DAS

06

9-89

DAS

26

9-89

Location

Loc Qty

Loc Code

st555

896

M132419

896

BS4320-A5 Purchased No Each 719.0000

BS4320-A5

Washer

**

DAS

26

9-89

Location

Loc Qty

Loc Code

MEZZ2

719

M129631

357

M129914

362

MS20426AD3-3 Purchased No Each 4,560.000

MS20426AD3-3

RIVET

**

DAS

26

9-89

Location

Loc Qty

Loc Code

ST313

4560

M131624

4560

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

650.0401 Purchased No Each 0.0000

650-0401

PUREair Fairing Assembly

D4925-041

Manufactured No

Each 0.0000

D4925-041

Mounting Plate Assembly

D4931-1

Manufactured No

Each 10.0000

D4931-1

Engine Fitting (for acft models B2 & previous)

Location

Loc Qty

Loc Code

ST139

10

120906

6

121325

4

D4931-3

Manufactured No

Each 20.0000

D4931-3

Engine Fitting (for B3 models)

Location

Loc Qty

Loc Code

ST139

20

120907

16

121326

4

D4931-5

Manufactured No

Each 23.0000

D4931-5

Engine Fitting (for B3e models)

Location

Loc Qty

Loc Code

ST139

23

120908

18

121327

5

**

**

**

**

**

DAS
26
9-89

DAS
26
9-89

DAS
26
9-89

DAS
26
9-89

DAS
26
9-89

132155

133813

JUN 24 2015

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Work Order ID: 134021

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

D4935-1 Manufactured No

Each 30.0000

D4935-1
Mounting Bracket

**

DAS

06
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST139

30

120909

30

Each

40.0000

**

DAS

06
9-89

DAS
26
9-89

D4943-1 Manufactured No

D4943-1
Flex Hose

Location

Loc Qty

Loc Code

ST220a

24

119750

6

119753

7

119754

8

119755

3

st220b

16

119751

8

119752

8

Each

10.0000

**

DAS

06
9-89

JUN 24 2015

DAS
26
9-89

D4961-041 Manufactured No

D4961-041
Tube Assembly

Location

Loc Qty

Loc Code

prelim

4

129599

4

ST140

6

120910

6

NEW B137235 QTY 1

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

D4961-043

Manufactured No

Each 5.0000

D4961-043

Tube Assembly

**

DAS

06

9-89

DAS

26

9-89

Location

Loc Qty

Loc Code

ST140

5

133364

5

Each

18.0000

**

DAS

06

9-89

DAS

26

9-89

D5079-1

Purchased No

D5079-1

Placard, EAPS

Location

Loc Qty

Loc Code

ST145

18

121243

8

130339

10

Each

5.0000

**

DAS

06

9-89

DAS

26

9-89

D5090-041

Manufactured No

D5090-041

Duct Assembly

Location

Loc Qty

Loc Code

ST218

5

132723

5

Each

24.0000

**

DAS

06

9-89

DAS

26

9-89

D5105-1

Manufactured No

D5105-1

Handle

Location

Loc Qty

Loc Code

ST147

24

121244

24

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

D5110-1 Manufactured No Each 10.0000

D5110-1
Swivel Nut Fitting

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST148

10

121874

10

Each

10.0000

**

D5179-1 Manufactured No Each 10.0000

D5179-1
Doubler

Location

Loc Qty

Loc Code

ST228A

10

133365

10

Each

10.0000

**

D5179-3 Manufactured No Each 10.0000

D5179-3
Doubler

Location

Loc Qty

Loc Code

st151

10

133366

10

Each

10.0000

**

D5194-1 Manufactured No Each 10.0000

D5194-1
Doubler

Location

Loc Qty

Loc Code

ST228A

10

133367

10

Each

15.0000

**

D5208-041 Manufactured No Each 15.0000

D5208-041
Blanking Plate Assembly

Location

Loc Qty

Loc Code

ST152

15

133869

15

JUN 24 2015
DAS
26
9-89

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Work Order ID: 134021

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

8411999090

Purchased No

Each 0.0000

1

8411999090 *1/4 15-6-24*

NEW M132879

**** QTY 1**

DAS 26 9-89

Gasket

9752018044

Purchased No

Each 15.0000

1

DAS 26 9-89

9752018044

Gasket (for B3 models)

Location Loc Qty Loc Code

ST564 15

m129550 15

Each 14.0000

1

DAS 26 9-89

9945000120

Purchased No

9945000120

Gasket (for B3e models)

Location Loc Qty Loc Code

ST564 14

m129550 14

Each 79.0000

2

DAS 26 9-89

23350CA050

Purchased No

23350CA050

WASHER

Location Loc Qty Loc Code

ST568 79

m129609 79

Each 32.0000

2

DAS 26 9-89 JUN 24 2015

AN821-12J

Purchased No

AN821-12J

Elbow (or AN821-12K or 12S)

Location Loc Qty Loc Code

CCK003 25

m129769 15

m132479 10

ST324 7

280 2

m129566 5

1

DAS 26 9-89

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Work Order ID: 134021

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

AN929-12J

Purchased

No

Each

20.0000

AN929-12J

Cap

**

DAS
26
9-89

Location

Loc Qty

Loc Code

CCK003

15

m129764

15

ST322

5

m129591

5

Each

33.0000

EN3686-050016

Purchased

No

EN3686-050016

Screw

**

DAS
26
9-89

Location

Loc Qty

Loc Code

st552

33

m132539

33

Each

468.0000

LN9038-05012

Purchased

No

LN9038-05012

Bolt

**

DAS
26
9-89

Location

Loc Qty

Loc Code

st555

468

m132423

118

m132435

20

m132519

330

Each

19.0000

LN9038-05040

Purchased

No

LN9038-05040

Bolt

**

DAS
26
9-89

Location

Loc Qty

Loc Code

st555

19

m132423

19

JUN 24 2015

DAS
26
9-89

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Work Order ID: 134021

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

LN9348-05 Purchased No Each 376.0000 ****** 26 **DAS 26 9-89**

I N9348-05
Nut

Location	Loc Qty	Loc Code
st555	376	
m132423	96	
m132435	80	
m132519	200	

MS20470AD3-4 Purchased No Each 2,176.000 ****** 18 **DAS 26 9-89**

MS20470AD3-4
Rivet, Universal Head

Location	Loc Qty	Loc Code
GA	931	
111477	931	
ST311	1245	
111477	1245	

MS21919WCH12 Purchased No Each 14.0000 ****** 1 **DAS 26 9-89**

MS21919WCH12
Clamp

Location	Loc Qty	Loc Code
ST295	14	
m130358	14	
	Each	34.0000

MS9592-138 Purchased No Each 34.0000 ****** 132479 **DAS 26 9-89**

MS9592-138
Bracket

Location	Loc Qty	Loc Code
ST272	34	
m132555	34	

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Work Order ID: 134021

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 6/24/15

Required Date: 6/26/15

Start Qty: 1.00

Required Qty: 1.00

NAS43DD3-64

Purchased

No

Each

19.0000

NAS43DD3-64

Spacer

**

DAS
26
9-59

Location

Loc Qty

Loc Code

GA

19

m132461

19

JUN 24 2015

DAS
27
6-30

Ref only
 DAD
 27
 9-89
 JUN 25 2015

5.0 PARTS LIST

QTY	PART NUMBER	DESCRIPTION
-011		
IX	D350-822-011	PA100 PUREAIR SYSTEM
1	QR10616	TUBE REPAIR KIT
1	QB21304	PUREAIR PANEL ASSY
1	QB21310	TRANSITION DUCT ASSY
1	QB21308	FOD SCREEN ASSY
15	LN29985-A05	ANCHOR NUT
56	LN9038-05018	BOLT
56	BS4320-A5	WASHER
40	MS20426AD3-3	RIVET
1	650.0401	PUREAIR FAIRING ASSY
1	D4925-041	MOUNTING PLATE ASSY
1	D4931-1	ENGINE FITTING*
1	D4931-3	ENGINE FITTING*
1	D4931-5	ENGINE FITTING*
6	D4935-1	MOUNTING BRACKET
1	D4943-1	FLEX HOSE
1	D4961-041	TUBE ASSEMBLY
1	D4961-043	TUBE ASSEMBLY
2	D5079-1	PLACARD
1	D5090-041	DUCT ASSEMBLY
2	D5105-1	HANDLE
1	D5110-1	SWIVEL NUT FITTING
2	D5179-1	DOUBLER
2	D5179-3	DOUBLER
2	D5194-1	DOUBLER
3	D5208-041	BLANKING PLATE ASSY
1	8411999090	GASKET*
1	9752018044	GASKET*
1	9945000120	GASKET*
2	23350CA050	LOCKING TAB
2	AN821-12J	ELBOW (OR AN821-12K OR AN821-12S)
1	AN929-12J	CAP
58	BS4320-A5	WASHER (OR NAS1149D0332J)
2	EN3686-050016	SCREW
32	LN9038-05012	BOLT
1	LN9038-05040	BOLT
26	LN9348-05	NUT
18	MS20470AD3-4	RIVET
1	MS21919WHG12	CLAMP
1	MS9592-138	BRACKET
1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION